

Epoxy Resin 430/ + Hardener 1203-F

Technical Data Sheet

Epoxy Resin 4307 + Hardener 1203-F

Application + Properties

- Our epoxy resin "Epox4307/Hardener1203-F" is a universal system for coatings, adhesives and fillers, and it is also ideal for impregnating glass, aramid and carbon fibers
- Very good adhesion to wood, metal, concrete, polystyrene, GRP, etc.
- Low viscosity
- Solvent and filler-free
- Good impregnation properties
- Good chemical resistance
- This resin/hardener combination is for laminates, coatings and repairs where a slightly longer processing time is required

Raw material data

Viscosity Resin	900 +/- 150 mPa*s	25°C
Viscosity Hardener	110 mPa*s	25°C

Processing

Mixing ratio	100 parts resin / 60 parts hardener (by weight)	at 20°C
Processing Time	60 min.	
Demouldable	36h	
Final	7 days	
Processing Temperature	10-25°C	
Colour scheme	Resin -> colorless; Hardener -> light yellow	
Shape	liquid	

Characteristic values

Equivalent mass	Harz = 190g/EQ; Härter = 115g/EQ
Density	Resin = 1.15g/cm ³ ; Hardener = 1.03g/cm ³
Flash point	Resin = 100°C; Hardener = 100°C

Storage Close

opened containers tightly only with the original lid. Store in a cool, dry place. With optimal storage, shelf life of at least 12 months.

Hardened resins can only be cleaned mechanically, such as by sanding! Acetone can be used to remove non-hardened resin residues from the tool, which must then air out sufficiently to prevent the cleaner from entering new containers!

Precautions

When processing epoxy resins, the information in the safety data sheet must be observed!

Disposal

Uncured product residues are hazardous waste, hardened systems are construction site waste/household waste.

Further information

If you have any further questions, for example about processing or the product, please do not hesitate to contact us by phone.

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