

Technical Data Sheet - Product Information

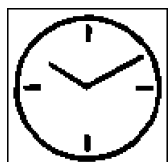
Product: NAUTIC


Characteristics:

2c epoxy filler for a wide range of applications.
 Fast setting, easy to sand, water-resistant.
 Excellent for repair of osmosis damage on fibreglass reinforced plastic boats.
 Adhesion on steel, cast iron, cast aluminium and fibreglass reinforced plastic parts.


Range of application:

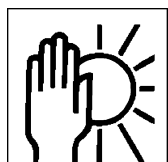
Boat repair and industry
For repair of boats above and below waterline


Chemical basis:

NAUTIC: Epoxy resin, filling material, pigments, thixotropic agents.


Instructions for use:

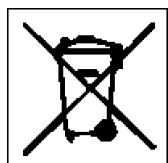
Clean surface from dirt and grease. Remove rust and old lacquer.
 Rough up surface with abrasive paper and sand blast.
 Mix airo NAUTIC basis and the hardener in a ratio of 2:1 and apply within 15-20 minutes.
 After drying for about 6-7 hours the filler is ready for sanding.



If working at temperatures below +20°C the drying time will be extended.

The sanded filler can be lacquered with all commonly used paints.

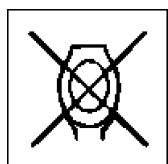
For steel and aluminium boats we recommend a pre-treatment with a 2c anti-corrosion primer before using airo NAUTIC.


Pot life:

approximately 15 - 20 minutes

Mixture:

2 parts: airo NAUTIC basis
 1 part: airo NAUTIC hardener


Temperatures:

Material and surrounding temperatures should range between +18°C and +25°C.
 Do not apply at temperatures below +10 °C

Disposal consideration:

Disposal according to local regulations.

Sanding:

Paper P 80 - 280

Storage stability:

12 months in tightly closed tins when kept at +20 °C.